

Technical Data Sheet : KeyForm L0650

Low Density Polyethylene

Product Description

The grade is an additivated, low density polyethylene. It contains slip and anti-blocking agent. It is characterized by a good melt strength leading to a good bubble stability during blown film extrusion. It is delivered in pellet form.

Information regarding regulatory status, including supported, prohibited, or restricted applications, is provided in the **Product Regulatory Summary** and the **Safety Data Sheet (SDS)**.

General

Application	Bags & Pouches; Food Packaging Film; Hygiene Film; Shrink Film
Market	Flexible Packaging
Processing Method	Blown Film
Attribute	Good Heat Seal; Good Melt Strength; Good Optical Properties; Good Processability; Low Friction; Unspecified Antiblocking; Unspecified Slip
Internal ref. number	1Q010, BEN8222
Revision	Version 2 ; June 2026

Properties.

		Nominal		Test Method
		Value	Units	
Physical				
Melt Flow Rate, (190 °C/2.16 kg)		0.75	g/10 min	ISO 1133-1
Density		0.924	g/cm³	ISO 1183-1
Mechanical				
Tensile Modulus		260	MPa	ISO 527-1, -2
Tensile Stress at Yield		11	MPa	ISO 527-1, -2
Film				
Dart Drop Impact Strength, F50		150	g	ASTM D1709
Tensile Strength				
MD		24	MPa	ISO 527-1, -3
TD		22	MPa	ISO 527-1, -3
Tensile Strain at Break				
MD		300	%	ISO 527-1, -3
TD		600	%	ISO 527-1, -3
Coefficient of Friction		<0.2		ISO 8295
Impact				
Failure Energy (Film thickness: 70 µm)		5.5	J/mm	DIN 53373
Thermal				
Vicat Softening Temperature, (A/50)		96	°C	ISO 306
Peak Melting Point		111	°C	ISO 11357-3
Optical				
Haze, (50 µm)		<8	%	ASTM D1003
Gloss				

	(20°)	>40	ASTM D2457
	(60°)	>90	ASTM D2457
Additive			
	Slip, Erucamide	500 ppm	Velogy method
	Antiblock, Natural Silica	900 ppm	ISO 3451-1
Additional Information			
	Test Specimen	Film	
Film properties tested using 50 um thickness blown film extruded at a melt temperature of 180°C and a blow-up ratio of 2.5:1.			
Processing Parameters			
	Extrusion Temperature	170-220 °C	

*) These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

In cases where higher temperatures are required, please contact your appropriate technical contact for support.

Company Information

For further information regarding the Velogy, please visit <http://www.velogy.com>
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