

Technical Data Sheet : AdvyForm E0660

Polypropylene, Impact Copolymer

Product Description

The grade is a heterophasic copolymer with medium flow, used in extrusion and injection molding applications. This grade is nucleated and characterized by a medium stiffness-impact balance also at low temperature combined with low stress whitening. The additive formulation provides a good heat aging resistance. Is typically used by customers requiring a high resistance to temperature degradation, in particular for battery cases and automotive components.

Information regarding regulatory status, including supported, prohibited, or restricted applications, is provided in the Product Regulatory Summary and the Safety Data Sheet (SDS).

General

Application	Battery Cases
Market	Automotive; Consumer Products; Industrial, Building & Construction
Processing Method	Injection Molding
Attribute	Good Heat Aging Resistance; Good Impact Resistance; Good Stiffness; Heat Stabilized; Impact Copolymer; Low Warpage
Internal reference	1Q095, BEN8424
Revision	Version 2 ; September 3, 2026

Properties	Typical Value	Unit	Method
Polymer properties			
Density	0.9	g/cm ³	ISO 1183-1
Melt Flow Rate (MFR) at 230 °C and 2.16 kg	2	g/10 min	ISO 1133-1
Mechanical properties			
Charpy Impact Strength (-20 °C, Type 1, Edgewise, Notch A)	6	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise, Notch A)	35	kJ/m ²	ISO 179
Flexural test Flexural Modulus	1350	MPa	ISO 178
Tensile test Strain at Yield	8	%	ISO 527-1, -2
Strain at Break	100	%	ISO 527-1, -2
Stress at Yield	26	MPa	ISO 527-1, -2
Stress at Break	7	MPa	ISO 527-1, -2
Tensile Modulus	1300	MPa	ISO 527-1, -2
Thermal properties			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	88	°C	ISO 75-1, -2
Vicat Softening Temperature (A/50)	149	°C	ISO 306

Storage and Handling

The polymer grade is supplied in 25 kg bags, octabins, or bulk containers designed to protect the material from contamination. During storage, the resin should be protected from direct sunlight, temperatures above (<50 °C), and high atmospheric humidity. Prolonged exposure to sunlight, elevated temperatures, or high humidity may accelerate material degradation, reduce storage life, and adversely affect the quality of both the resin and its packaging. If the material is stored under conditions involving significant temperature fluctuations and high humidity, moisture may condense inside the packaging. In such cases, it is recommended to dry the resin before use and to ensure that the material remains completely dry to achieve optimal processing performance. Unfavorable storage conditions may also intensify the resin's slight characteristic odor.

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Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application. In cases where higher temperatures are required, please contact your appropriate technical contact for support.

Company Information

For further information regarding the Velogy, please visit <http://www.velogy.com>

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